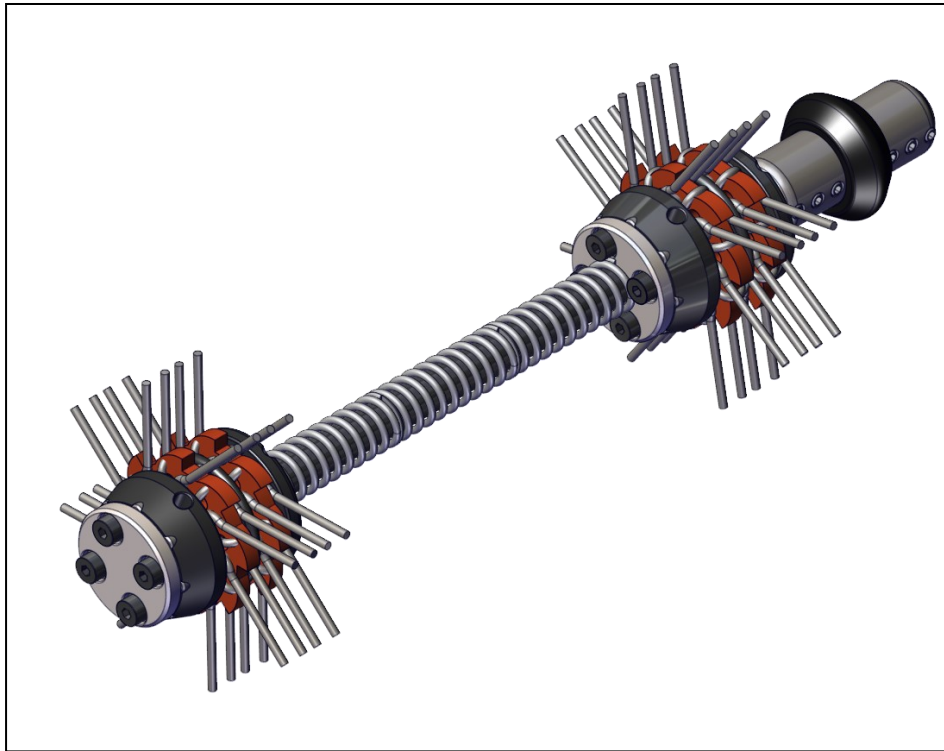




Operating & Safety Manual

Smart Spider DN150, DN200 & DN225 / 6", 8" & 9" for 18mm/3/4" Shaft



WARNING

These instructions are for your personal safety. Always ensure that you have read and understood these instructions before using any of the Smart Spider range.

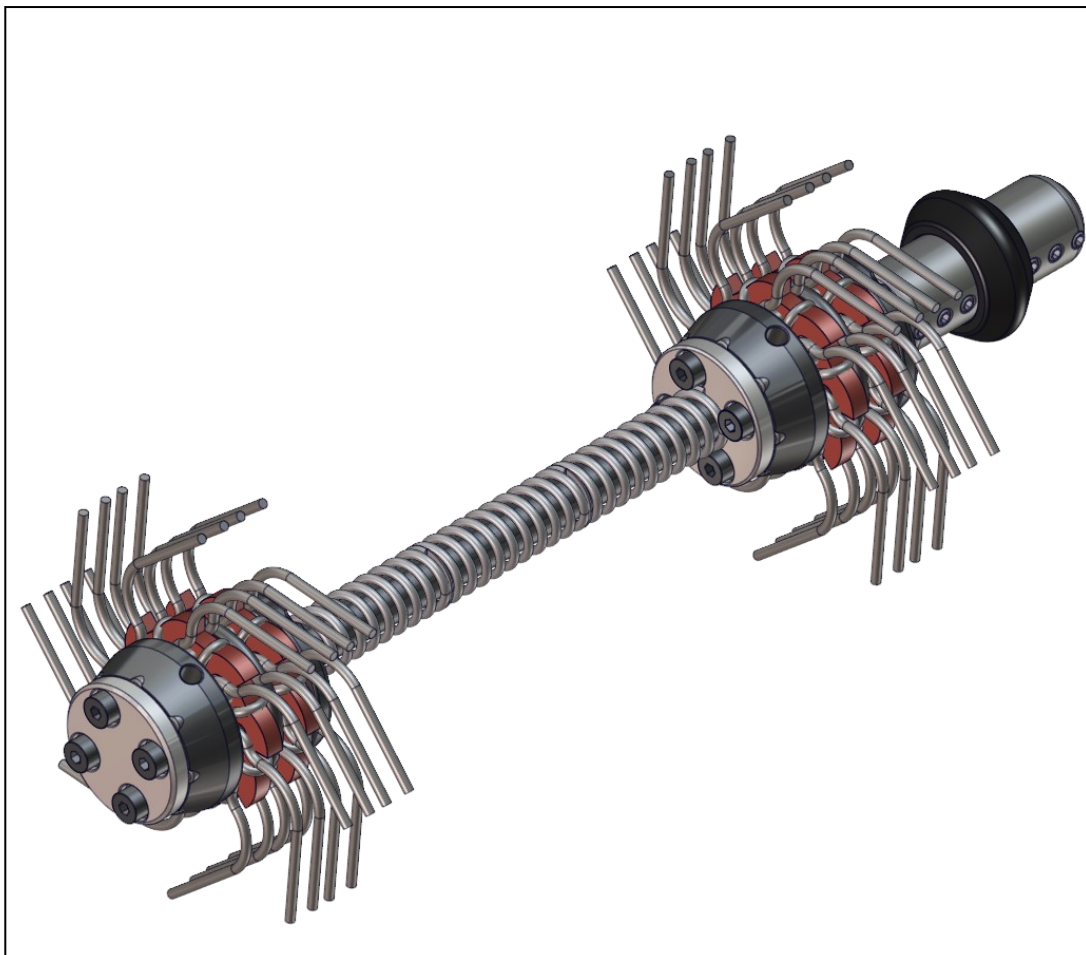


We now have resellers in the U.S., Europe & Australasia.

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To watch practical demonstration videos, or to download an electronic copy of these Instructions, please visit www.picotesolutions.com. Please note that videos are not intended as a replacement or alternative to this operating and safety manual, but only as an additional learning tool.

SAFETY INFORMATION



WARNING

This section contains important safety information. Failure to comply could result in serious injury or death.

Safety Symbols

Safety symbols are used throughout this manual to draw attention to potential hazards.



Danger
400 Volts

Danger risk of serious injury or death by electrocution, follow instructions



Danger
Electric shock risk

Danger risk of serious injury or death by electrocution, follow instructions



Danger risk of serious injury, follow instructions



Danger risk of serious injury from rotating parts



WARNING
Hot surface
Contact may
cause burn
Do not touch

Danger risk of serious injury from hot parts



Danger do not touch. Risk of injury, follow instructions

Personal Protective Equipment (PPE)

Always use Personal Protective Equipment when using the Smart Spider and Miller systems, including suitable overalls / protective clothing & footwear and the following:



Always wear suitable eye protection when using the Smart Spider to prevent sewage, chemicals or other dust from irritating your eyes.



Always wear suitable ear protection when using the Smart Spider and Miller systems to prevent any hearing loss.



Always wear suitable cut-resistant gloves when using the Smart Spider to prevent any hand injuries. Any open injuries or skin irritations should be covered at all times to avoid contact with sewage, chemicals or dust.



Always wear a suitable ventilation mask when using the Smart Spider or Miller systems to prevent any resin dust or fumes being inhaled or consumed, which can cause occupational asthma or dermatitis as well as eye irritation.

Safety Symbols cont.

Safety symbols are used throughout this manual to draw attention to potential hazards.

Always remember



Dust produced can be dangerous to your health, inflammable or explosive.

Make sure the drain pipe has been **opened** and **ventilated** to stop any gases forming in the lateral drain where the work takes place.

Before assembly, use, replacement of parts or maintenance, unplug the Picote milling machine or your hand drill from its power socket.



High voltage. Failure to comply may lead to serious injury including electric shock or injury from rotating parts!

Danger
400 Volts

ELECTRICAL SET UP REQUIREMENTS FOR MAXI MILLER POWER PLUS

⚠ WARNING

READ THE MAXI MILLER POWER+ MANUAL BEFORE USE



Electrical shock can cause serious or fatal injury. Only qualified personnel should install, maintain or troubleshoot this equipment.

Danger
400 Volts

Picote recommends that a properly trained electrician be available to wire a power distribution box to whatever power source is available. In the case where a generator is required, a minimum power requirement of 25,000 KW/KVA 3 Phase 480 volt is necessary.

The Power Plus is a dual voltage 3 phase power configuration. It uses a 10 gauge 4 wire cord.

Be sure the system is properly grounded/earthed before applying power. Do not apply power before you ensure that grounds are connected. Electrical shock can cause serious or fatal injury. Follow the National Electrical Code (NEC) and local codes for the safe installation of the equipment.

Do not operate the Power Plus Miller until you are sure that you are completely familiar with the safe operation of the machine, all accessories and safety equipment. Improper use can lead to severe injury. The user manual defines proper use of this equipment.

Contact Picote if you do not understand any procedure or operation concerning this equipment or the user manual.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

⚠ WARNING *This section contains important safety information. Failure to comply could result in serious injury or death.*

ENVIRONMENTAL

Operational Ambient Temperature Range: -10...50 °C (14...122 °F) frost and condensation free

Storage Ambient Temperature Range: -20...60 °C (-4...140 °F) frost and condensation free

TRANSPORT

Picote tools should be transported in car or other vehicle properly secured to prevent any sudden movements caused by hard braking or accident. Using lidded boxes which are fastened and stored on the bottom of a van is recommended.

Never transport machine with tool attached to the shaft.

If using pick-up or trailer to transport Picote machine or tools, cover the products to protect them from raining water and dust.

STORAGE

It is recommended that tools are stored indoors protected from rain and sunlight and in constant ambient temperature.

Clean used Spider with fresh water after taken out from the pipe. Store in place where tools can dry out properly. Water exposure and attached dirt expose Spider to rust.

DISPOSAL

Smart Spider metallic and plastic components can be separated and disposed separately as plastic and metal waste.

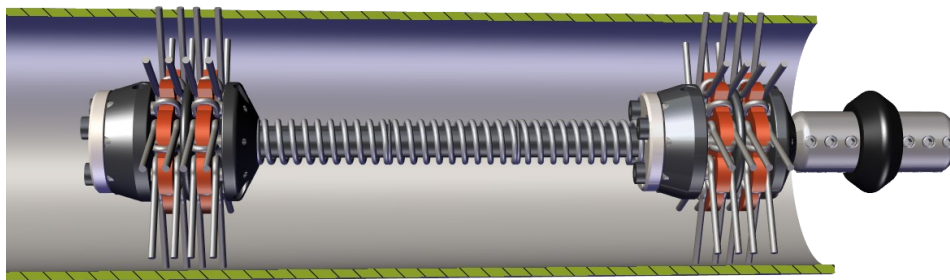
Always follow the local waste handling rules and regulation.

AVAILABLE SIZES & POWER SOURCES

The Smart Spider is to a specialty tool for cleaning fragile or damaged pipes. The Smart Spider can go through pipes which have lost small sections without getting stuck. The Smart Spider legs adapt to the pipe size when the tool rotates. A Drill Head can be used if required.

Selecting the correct Smart Spider for the job

Choose your Smart Spider according to the size of the original host pipe.



! WARNING

SMART SPIDER	Shaft size mm/inches	BEND 90°	BEND 45°
Smart Spider DN150 / 6"	18 / ¾"	YES	YES
Smart Spider DN200 / 8"	18 / ¾"	YES	YES
Smart Spider DN225 / 9"	18 / ¾"	YES	YES

CHOOSING YOUR POWER SOURCE

The Smart Spider, with the 18mm/¾" diameter shaft, has been designed for and can ONLY be operated with the **Picote Maxi Miller Power+** machine.

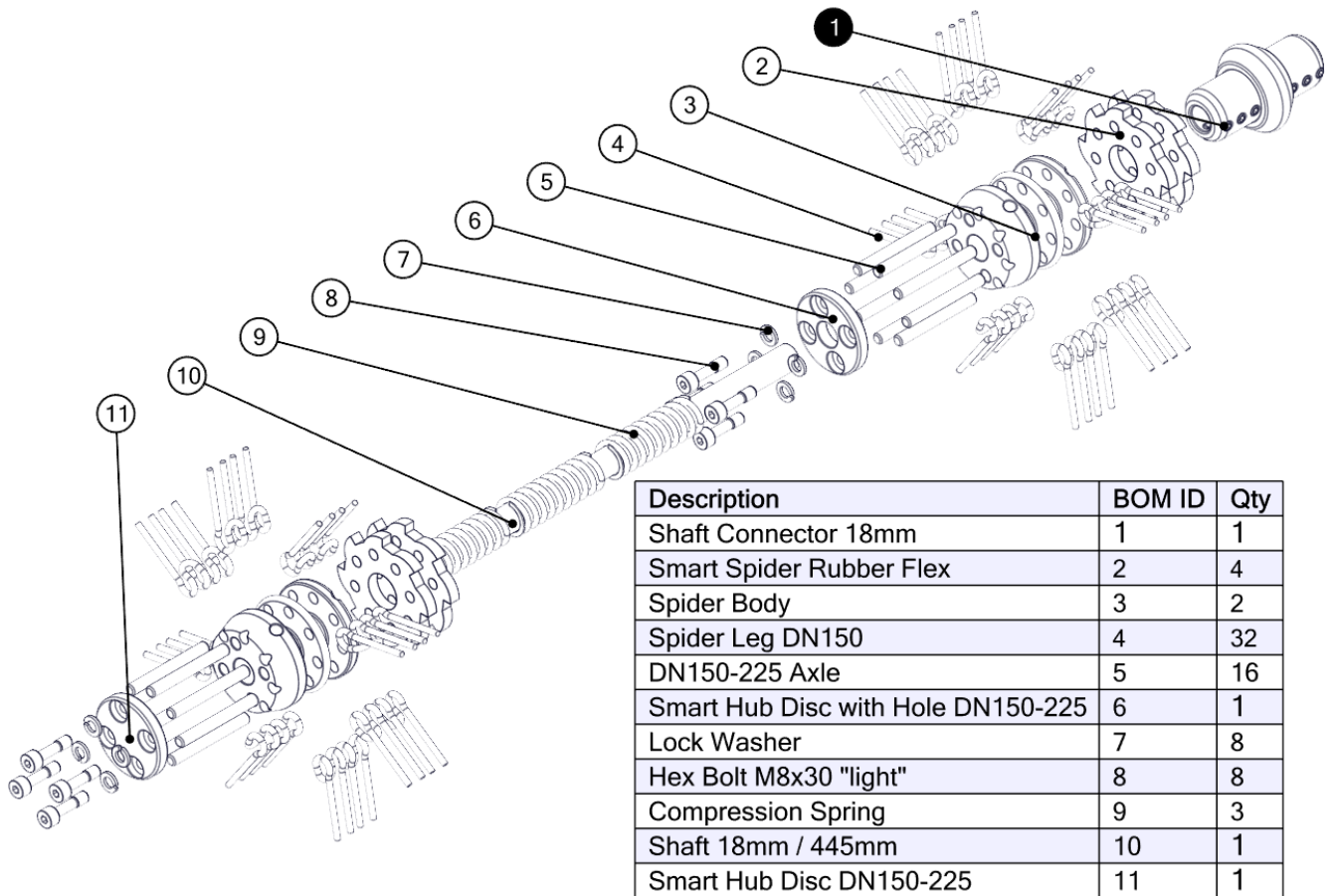
The machine should only be connected to a **380-480 Volt (3-phase)** power supply. The power source has to be grounded (earthed).

CHOOSING YOUR DRILL HEAD

The Smart Spider can be used with or without the Drill or Crusher Heads by adding a Hub Disc. The Drill Head and the Crusher are used when there is blockage in the centre of the pipe.

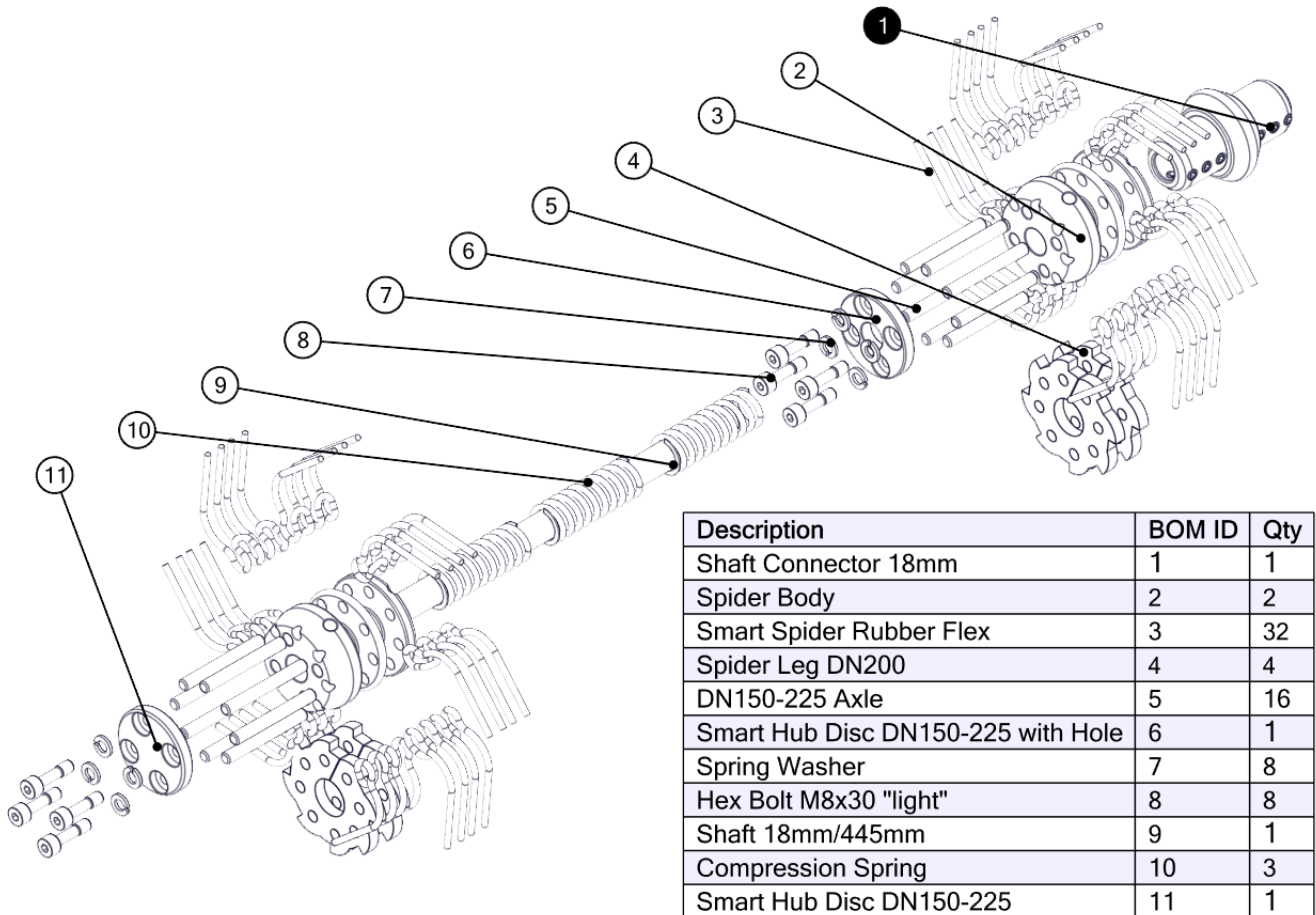
If the Smart Spider can fit through the pipe without the Drill Head, the tool should be used without one. Without the Drill Head all the force is applied to the legs.

BILL OF MATERIALS: DN150/6" Smart Spider



The Smart Hub Disc can be replaced with the Crusher or Drill Head depending on the working conditions.

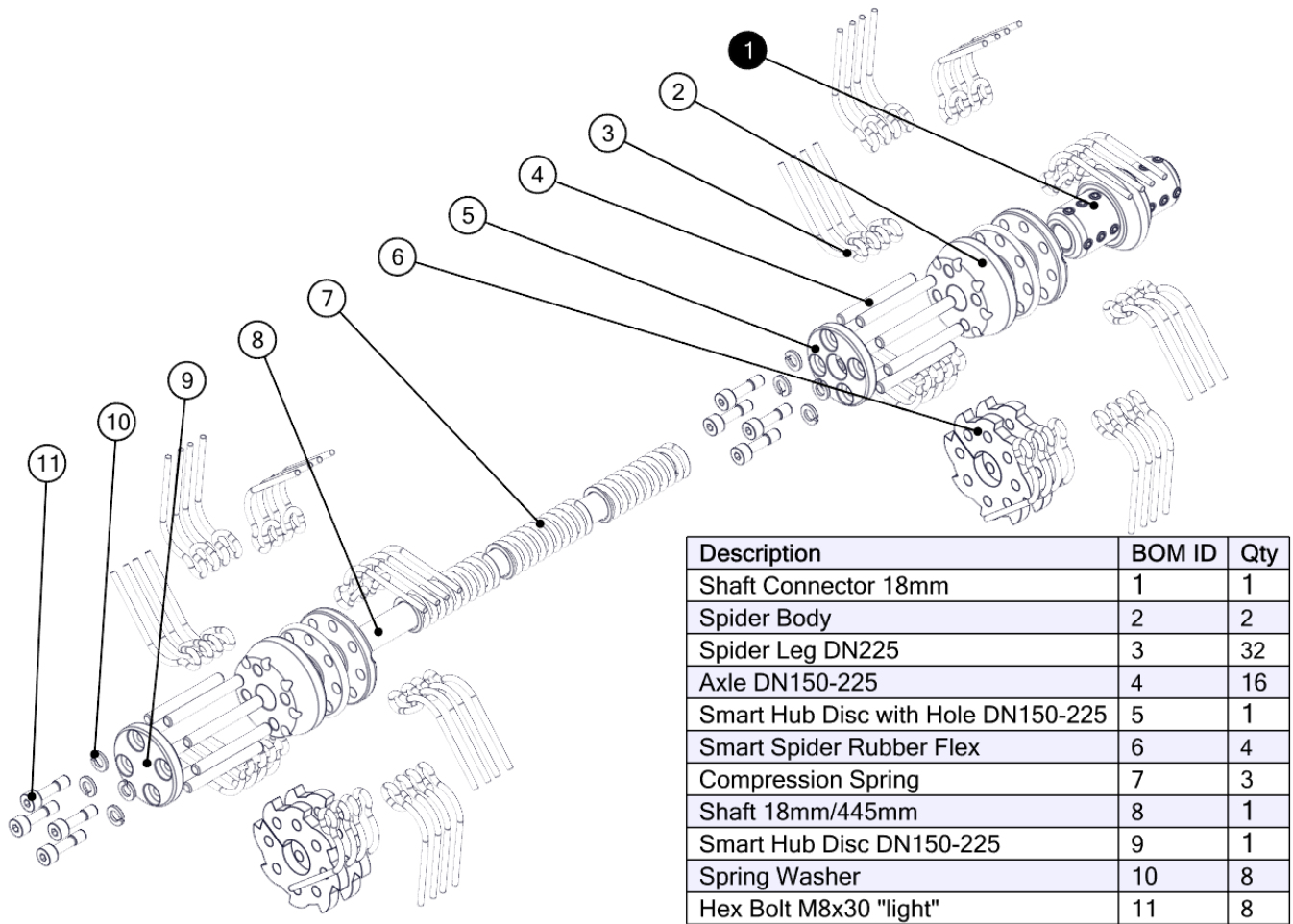
BILL OF MATERIALS: DN200/8" Smart Spider



Description	BOM ID	Qty
Shaft Connector 18mm	1	1
Spider Body	2	2
Smart Spider Rubber Flex	3	32
Spider Leg DN200	4	4
DN150-225 Axle	5	16
Smart Hub Disc DN150-225 with Hole	6	1
Spring Washer	7	8
Hex Bolt M8x30 "light"	8	8
Shaft 18mm/445mm	9	1
Compression Spring	10	3
Smart Hub Disc DN150-225	11	1

The Smart Hub Disc can be replaced with the Crusher or Drill Head.

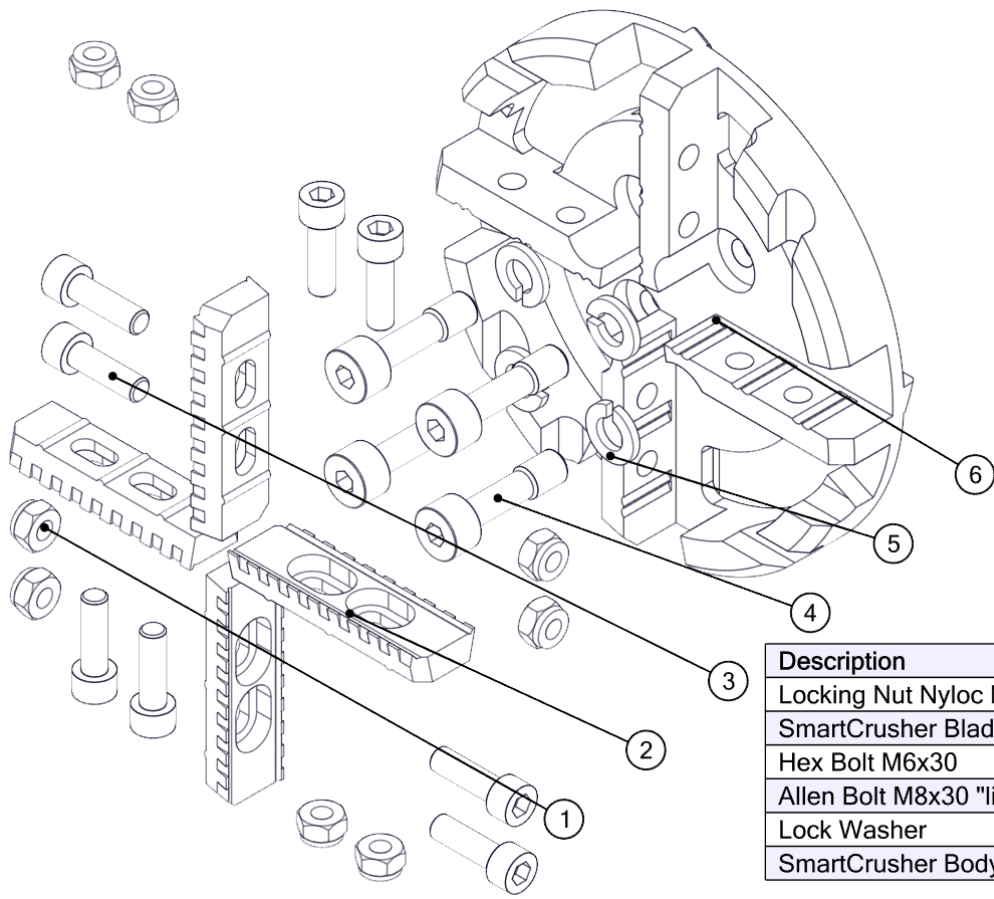
BILL OF MATERIALS: DN225/9" Smart Spider



Description	BOM ID	Qty
Shaft Connector 18mm	1	1
Spider Body	2	2
Spider Leg DN225	3	32
Axle DN150-225	4	16
Smart Hub Disc with Hole DN150-225	5	1
Smart Spider Rubber Flex	6	4
Compression Spring	7	3
Shaft 18mm/445mm	8	1
Smart Hub Disc DN150-225	9	1
Spring Washer	10	8
Hex Bolt M8x30 "light"	11	8

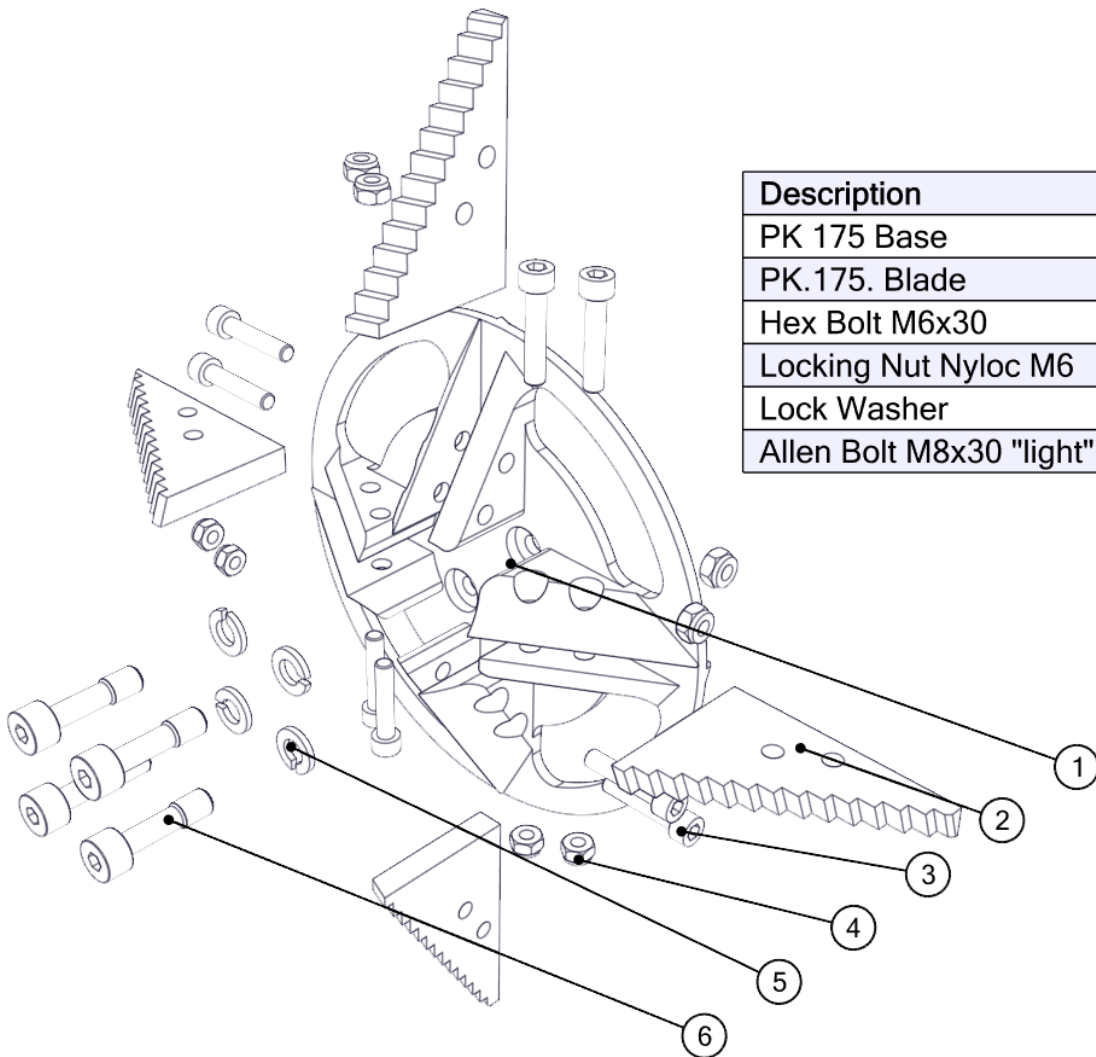
The Smart Hub Disc can be replaced with the Crusher or Drill Head.

BILL OF MATERIALS - DN150/6" Smart Crusher Head



Description	BOM ID	Qty
Locking Nut Nyloc M6	1	8
SmartCrusher Blade 150	2	4
Hex Bolt M6x30	3	8
Allen Bolt M8x30 "light"	4	4
Lock Washer	5	4
SmartCrusher Body 150	6	1

BILL OF MATERIALS - DN200/8" Drill Head



Description	BOM ID	Qty
PK 175 Base	1	1
PK.175. Blade	2	4
Hex Bolt M6x30	3	8
Locking Nut Nyloc M6	4	8
Lock Washer	5	4
Allen Bolt M8x30 "light"	6	4

DN150/6", DN200/8" & DN225/9" SMART SPIDER ASSEMBLY & USE

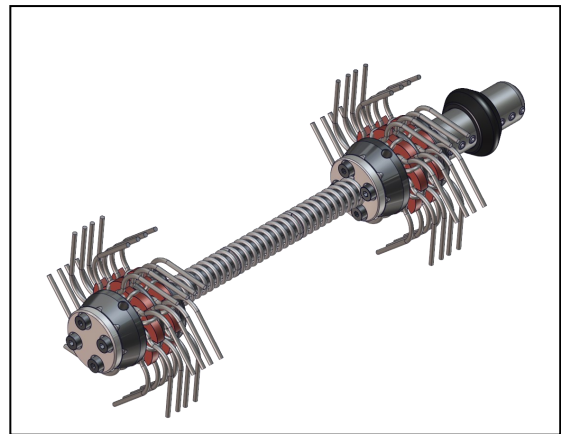
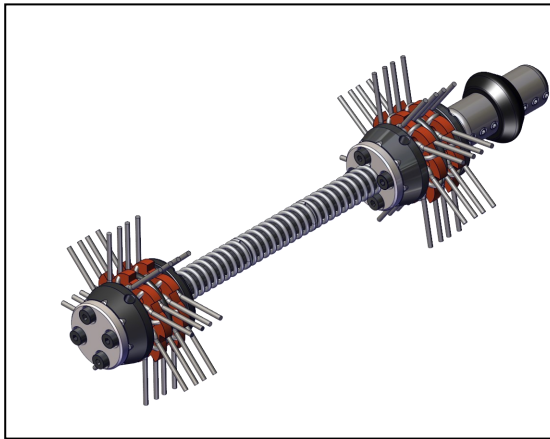
First, make sure you have all the required parts. Please see photo parts' lists on page 5.



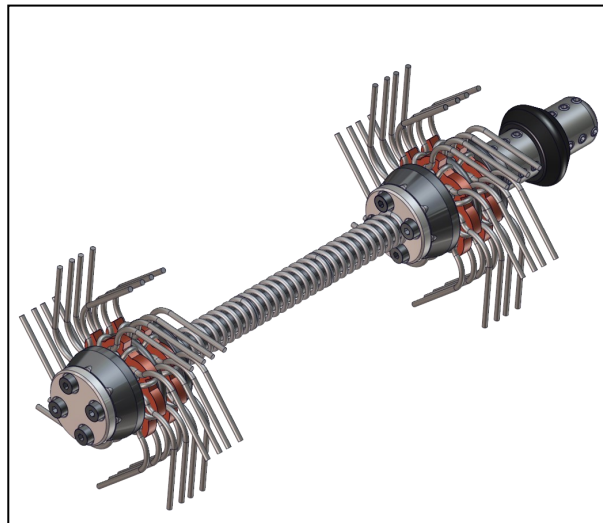
Please read safety information on page 3 before assembly and use.

Smart Spider DN150 / 6"

Smart Spider DN200 / 8"



Smart Spider DN225 / 9"



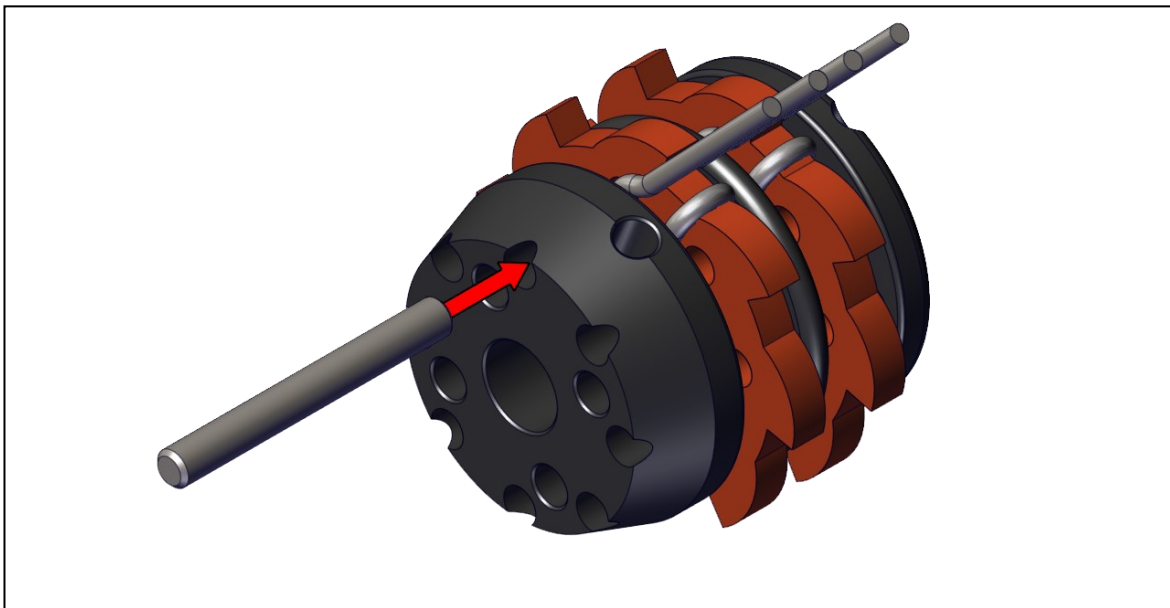
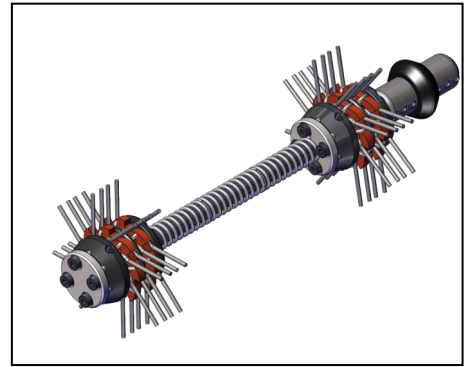
1390180150	Smart Spider DN150/6" for 18 mm/3/4" Shaft
1390180200	Smart Spider DN200/8" for 18 mm/3/4" Shaft
1390180225	Smart Spider DN225/9" for 18 mm/3/4" Shaft

Smart Spider DN150/6"

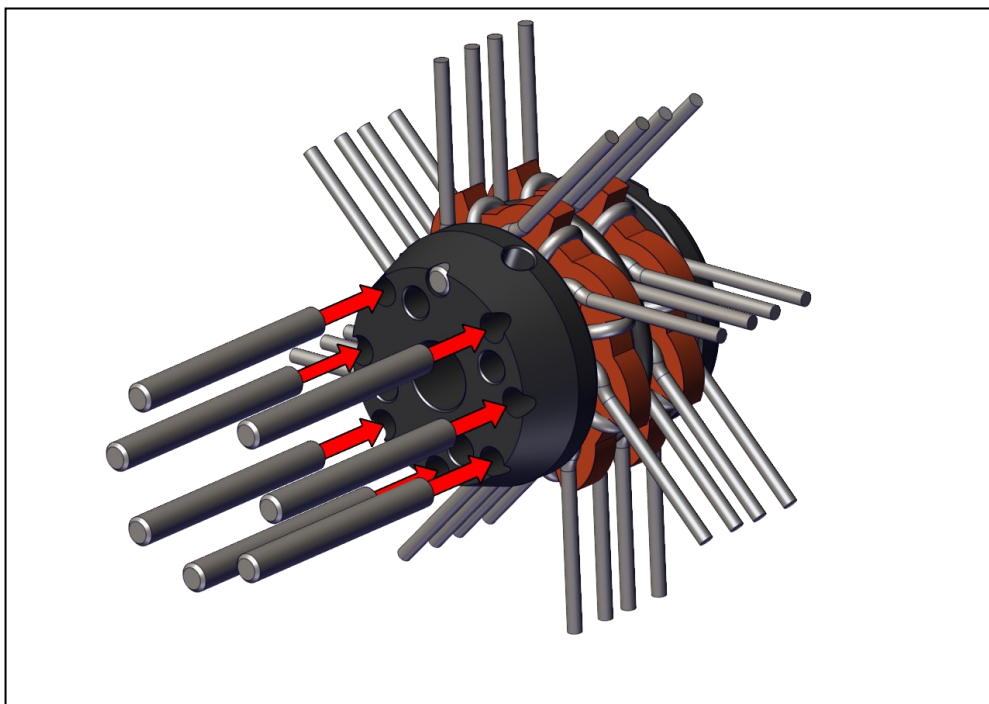
Assembly Instructions

Recommended: Loctite 542 Thread Sealant

Step 1. Place the Smart Spider Rubber Flexes on their slots. Place two Smart Spider legs as shown below and lock them with axle.

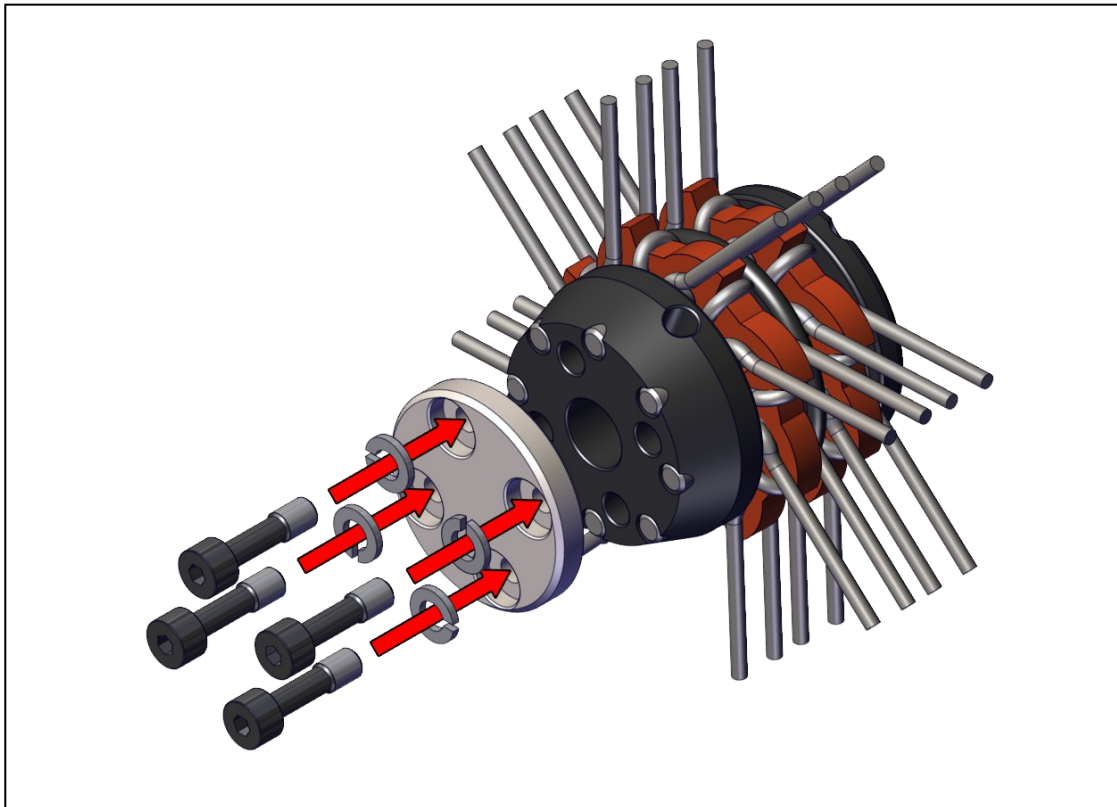
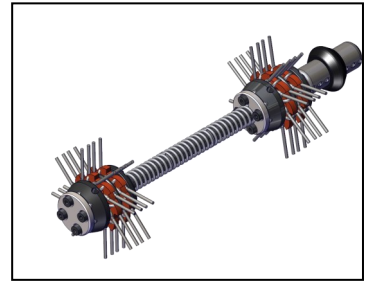


Step 2. Add the other legs and axles.

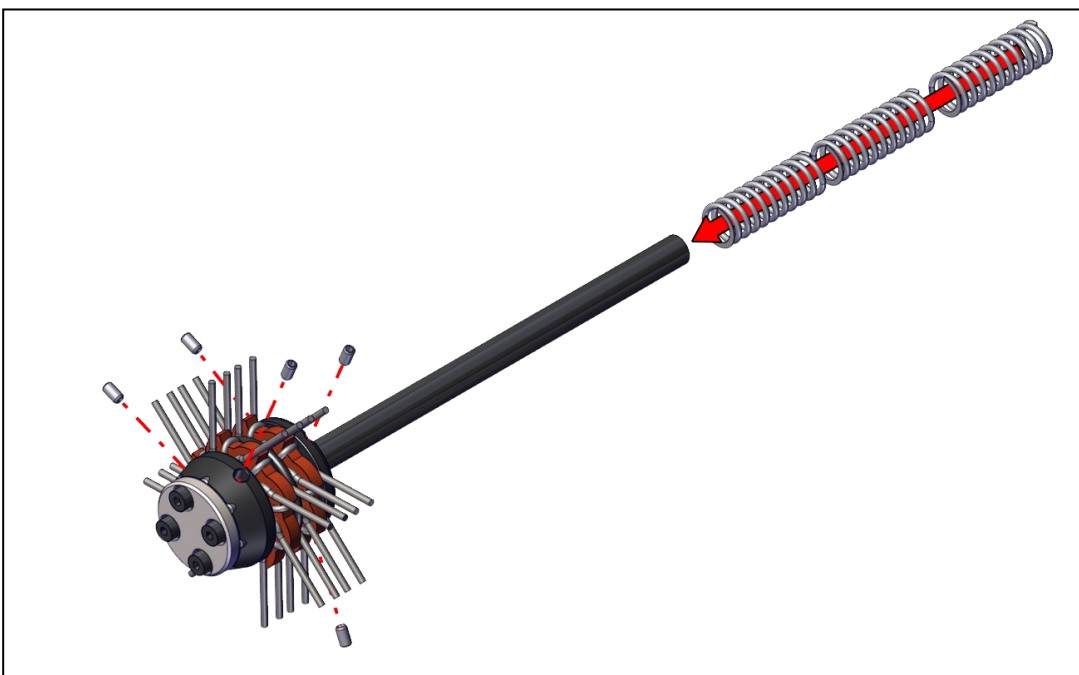


Step 3. Insert the Smart Hub Disc, Spring Washers and Allen Bolts (M8 “light”) into their slots. Repeat the same with the other Smart Spider body except use the Smart Steering Hub Disc that has holes.

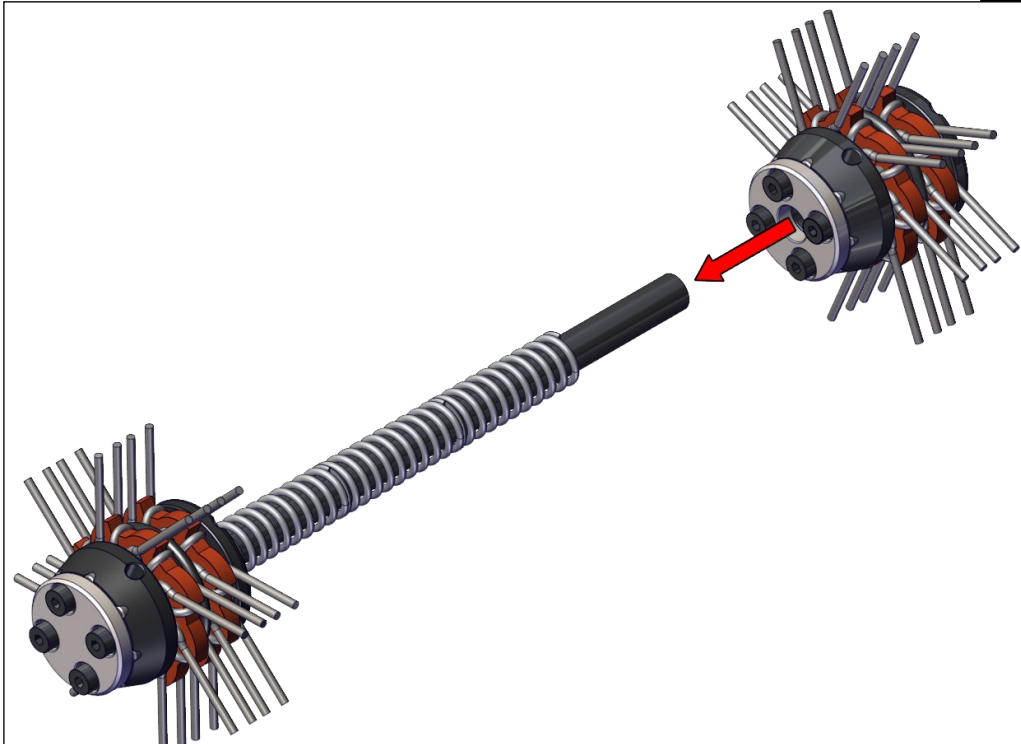
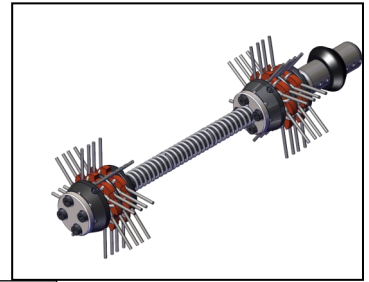
Recommended: Loctite 542 Thread Sealant



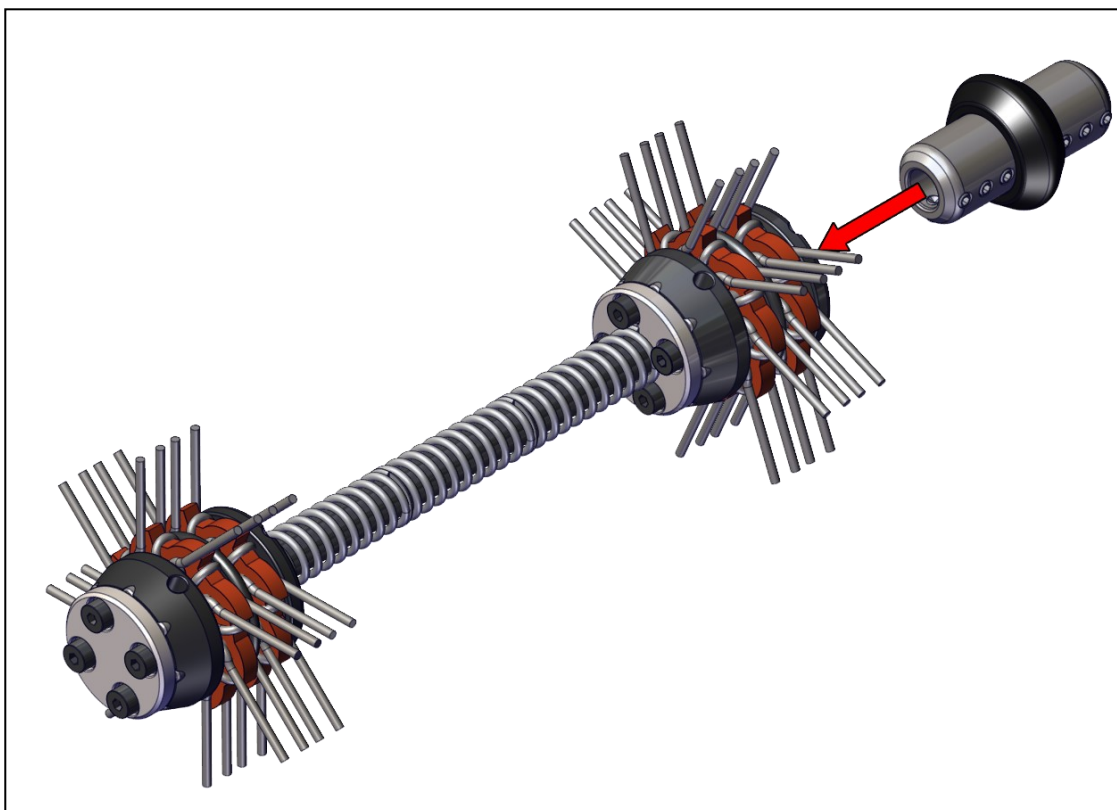
Step 4. Install the front Smart Spider body to the shaft and tighten the screws. Add three Compression Springs.



Step 5. Add the other assembled Smart Spider body with the Steering Hub Disc.



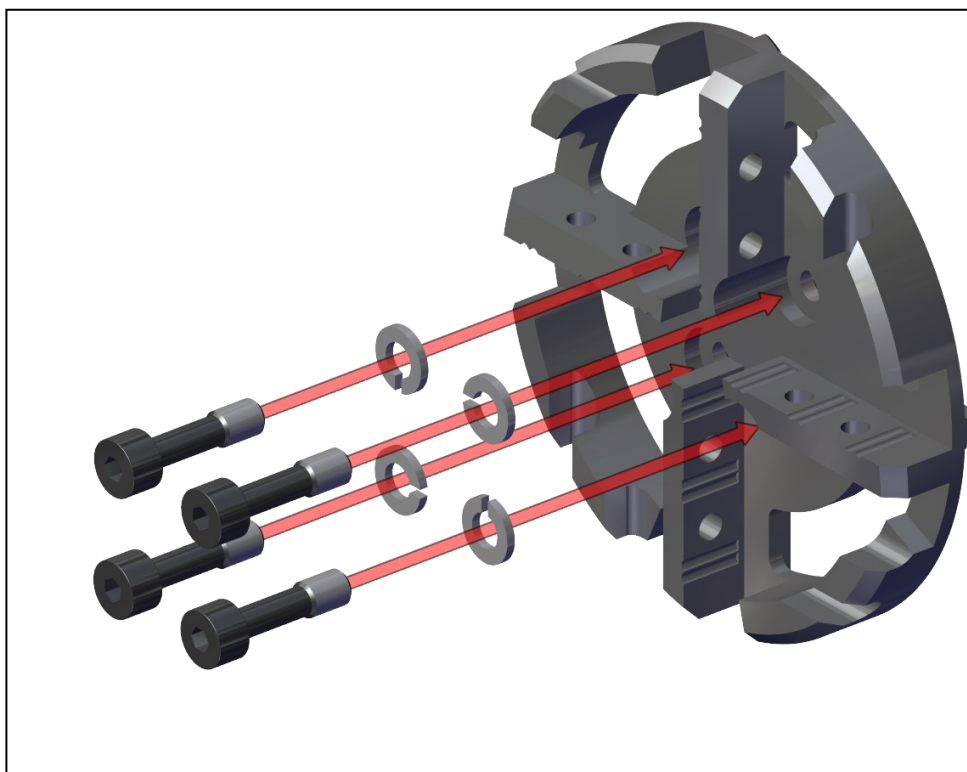
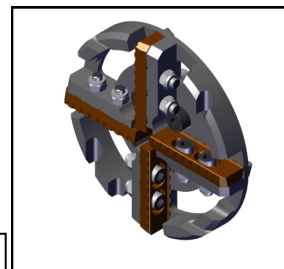
Step 6. Add the Shaft Connector.



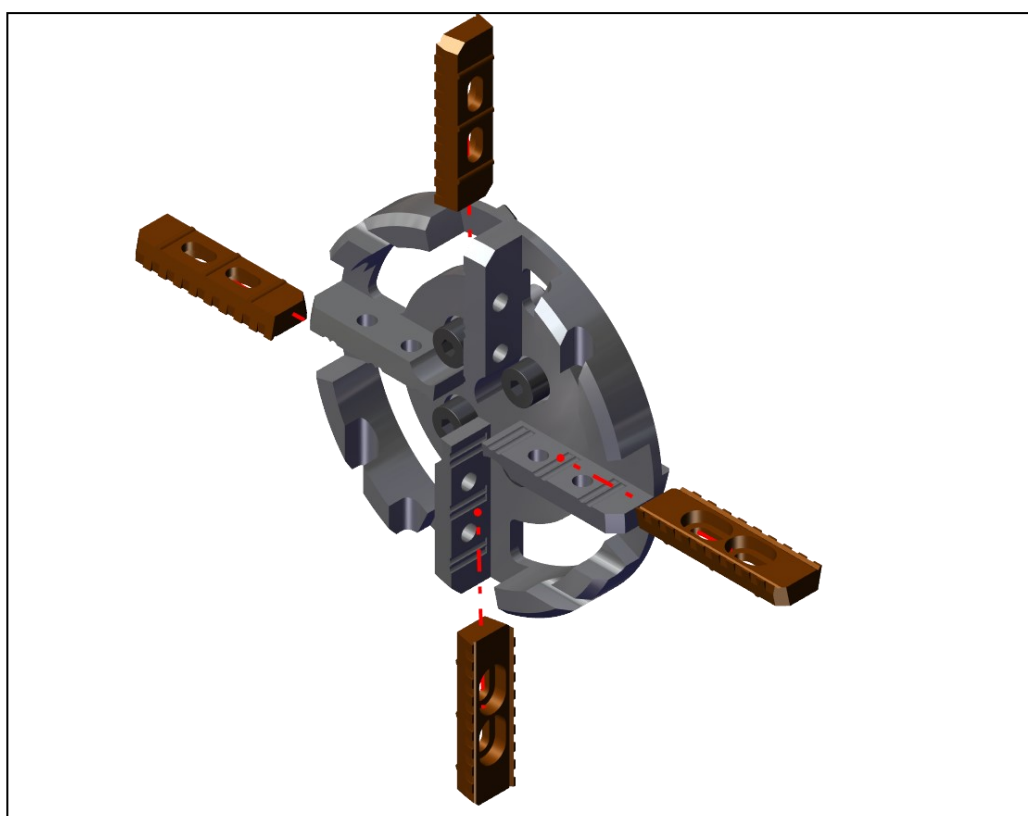
Assembly Instructions—Smart Crusher Heads

Step 1. Insert the Lock Washers and Hex Bolts into their slots.

Recommended: Loctite 542 Thread Sealant

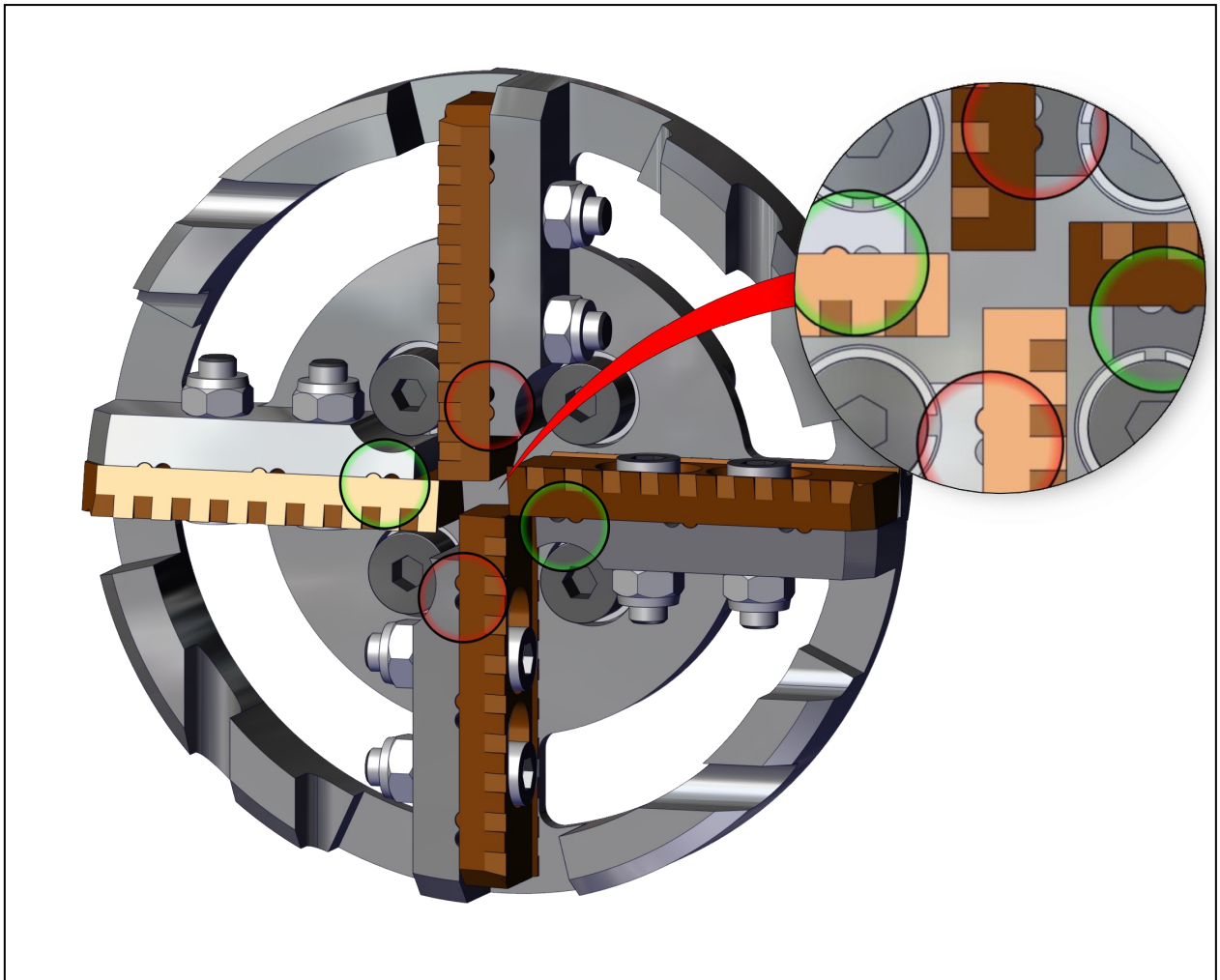
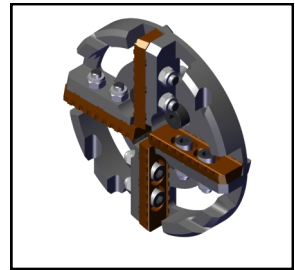


Step 2. Place the Smart Crusher Blades into their slots. Pay close attention to alignment as seen on next page.



Assembly Instructions—Smart Crusher Heads

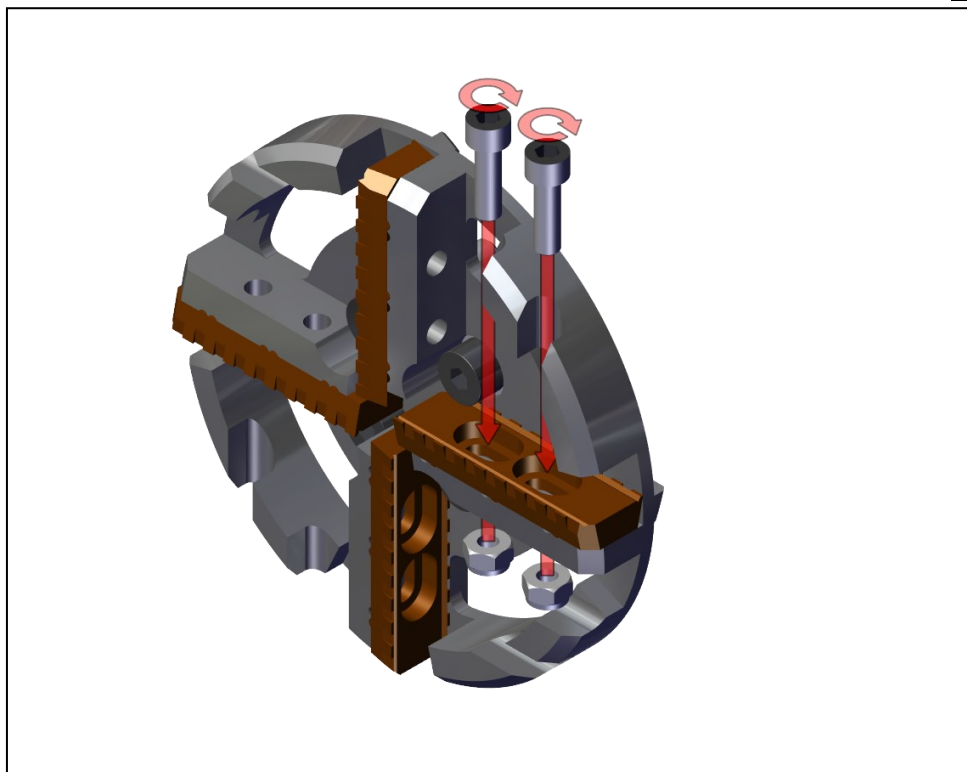
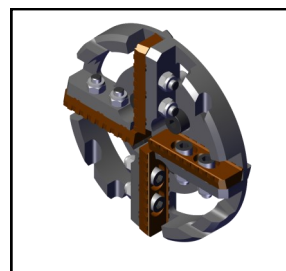
Step 3. Place every second blade in alternative slots of the body.



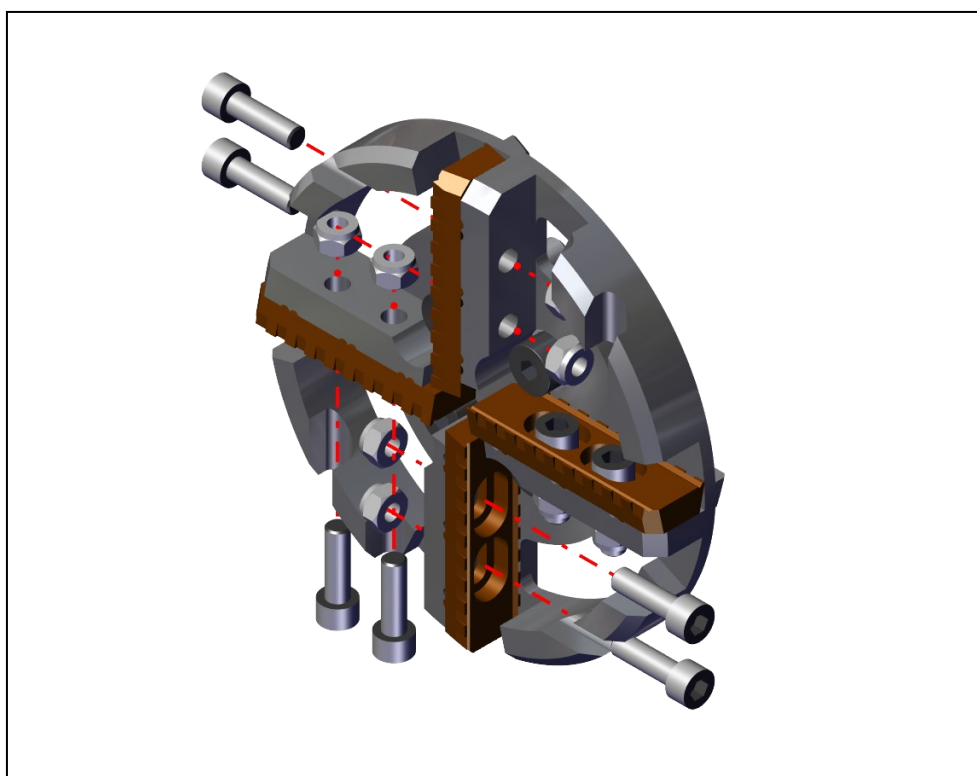
The Smart Crusher can only operate at maximum diameter when the blades are inserted correctly. The two opposite blades need to be closer to the centre. **If the blades are placed incorrectly the head may not be able to progress through the pipe.**

Assembly Instructions—Smart Crusher Heads

Step 4. Insert the mounting bolts and nuts. Tighten bolts.
Locking nuts must be used! Recommended: Loctite 542

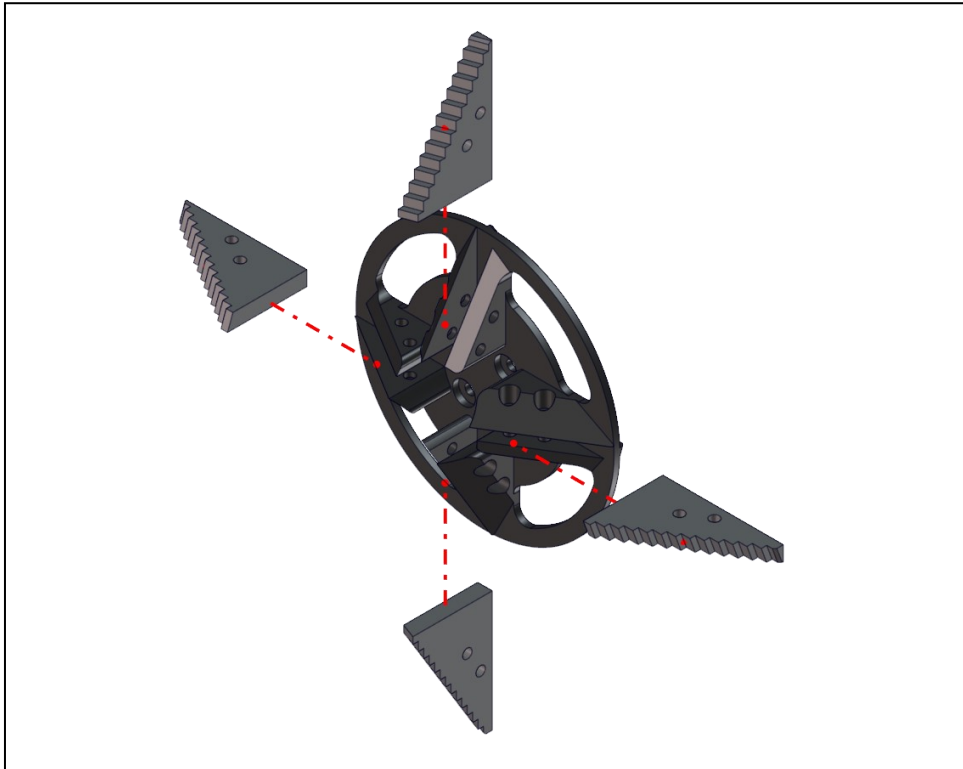
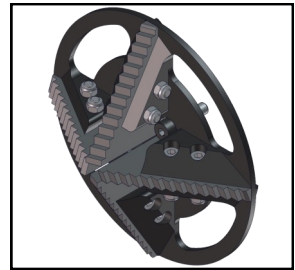


Step 5. Place the rest of bolts and locking nuts into their place as per step 4.

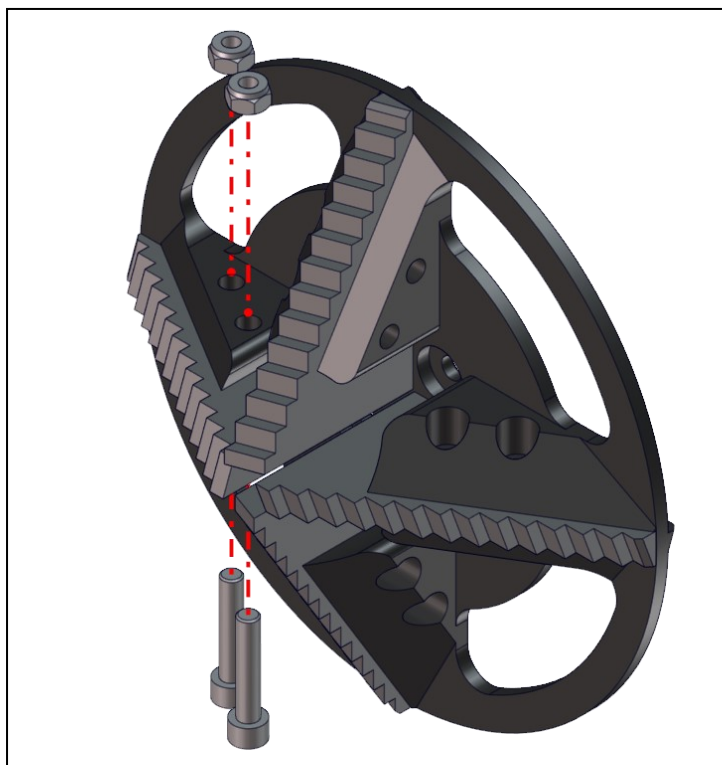


Assembly Instructions—Drill Heads DN200/8" & DN225/9"

Step 1. Insert the blades into their slots.

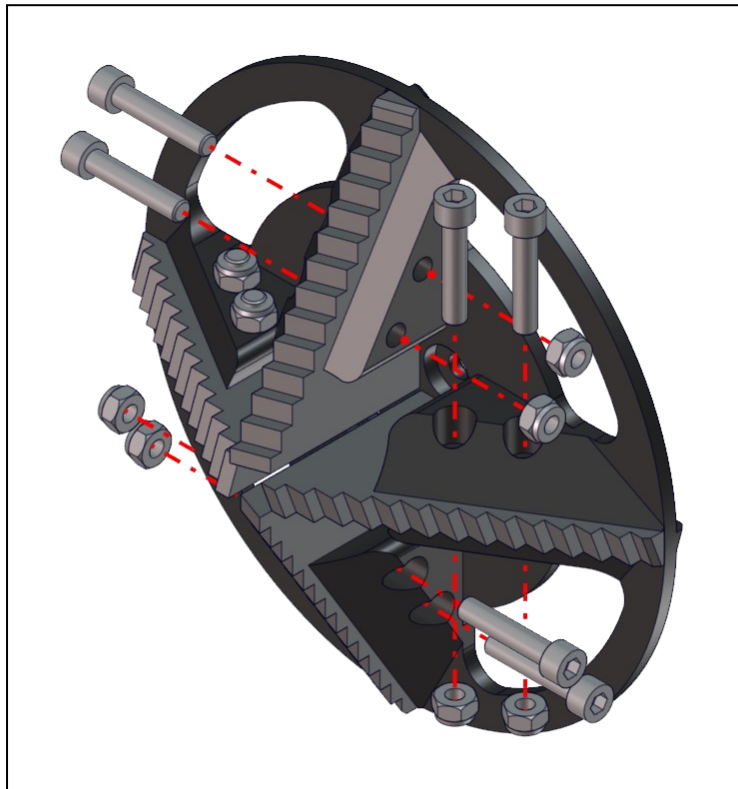
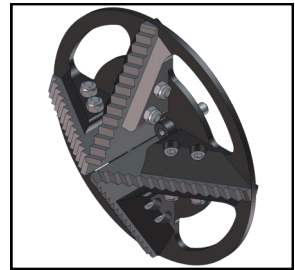


Step 2. Place the bolts and nuts in position and tighten them. **Locking nuts must be used! Recommended: use Loctite 542 Thread Sealant.**



Assembly Instructions—Drill Heads DN200/8" & DN225/9"

Step 3. Insert other bolts and nuts into their slots.



Step 4. Place the Allen Bolts (M8) and locking washers into their slots.



Using the Smart Spider



! WARNING



Danger
400 Volts

NEVER SWITCH ON THE SMART SPIDER OUTSIDE OF THE PIPE! The cutting head needs to fit completely inside the pipe before turning power on and using the tool. Failure to comply could lead to serious injury or death.

Before starting work

Select the correct size tooling and drill head for your job. Ensure water is flowing in the pipe or the vacuum extraction is ready (dry cleaning). Ventilate the working area properly. Ensure that all metallic drain pipes are grounded/earthed. The Smart Spider causes high friction and there is risk of electric shocks. Verify the location to position the Smart Spider with a CCTV camera. Place the Smart Spider inside the pipe ensuring that legs fit completely inside the drain before turning the power on.



Danger
Electric shock risk

During operation

Switch the power on. Initially start the Smart Spider at a lower speed and then slowly increase the speed. Adjust the speed while working. Hold the shaft tightly. Move the tool in back and forth movement in the pipe. Always use a CCTV camera to check how you are progressing.

Do not force the tool through the pipe—let the tool do the work. If too much force or excessive high speed is used the tool might get stuck resulting in damaging or breaking the tool, shaft or the pipe. Use either water or vacuum to remove the debris. Use lower speed when working in fragile or damaged sections of the pipe.



! WARNING

PLEASE NOTE: Take all the shaft out from the reel when possible. It prevents the outer casing from melting and provides more power to the tool head. Where water cooling is not being used (air/vacuum situations), you need to take breaks every 10–15 min as the tool head gets very hot during use. Always wear heat resistant gloves after the machine has been switched off and the power supply isolated. The tools can then be cooled down using water or left to cool in the open air. Always observe the temperature of the outer casing and let the **Maxi Miller Power+** cool down after every 30 min periods of constant work.

Please read safety information on page 3 before assembly and use.

Using the Smart Spider



After use

WARNING: Turn the power off and isolate the supply before you remove the tool from the pipe. There is a risk of serious injury or death! **The tool can be very hot.** Carefully take the tool out from the pipe.

Check out the condition of the tooling and shaft. Replace any worn-out parts. If the shaft looks damaged, remove decrepit part with an angle grinder and shorten outer casing accordingly.

Where required the drill head can be sharpened with a grinder. Do not remove more material than you must because the outer hard layer is only 2-3 mm thick.

RECOMMENDATIONS

Take all the shaft out from the reel when possible. It prevents the outer casing from melting and provides more power to the tool head.

Do not turn power on when the Smart Spider is outside of the pipe! The tooling needs to be installed completely inside the pipe before you turn the power on.

To begin with select a rotational speed between 650—800 rpm. After you have grinded sharp edges the rotational speed can be increased to 1100—1300 rpm.

Where ever possible use water as the cooling medium.

Always take a break every 30 mins to prevent the outer casing from melting. Regularly inspect the condition of the outer casing.

To improve the efficiency and cut down work time you regularly need to change the Spider legs and other spare parts.

Please read safety information on page 3 before assembly and use.

MAINTENANCE

CARING FOR THE FLEXIBLE SHAFT

Prior to shipping the flexible shaft is pre-treated with **Picote Flexible Shaft Lubricant** and the outer casing replaced. Always inspect the condition and when required apply paraffin oil between the flexible shaft and its outer casing. If necessary remove the shaft from its casing to treat. When the casing has been replaced, manually rotate the shaft for even coverage.



SMART SPIDER LEGS AND DRILL HEAD/SMART CRUSHER

To maintain the efficiency, keep the Smart Spider legs clean. If the Drill Head/Smart Crusher replaceable blades are worn or are cracked, they should be changed. For the best outcome, it is recommended that all the Smart Spider legs are changed at the same time.

FASTENER SCREWS

Replace the fastener screws immediately if you are unable to fully tighten them due to worn out hex socket heads. Otherwise, a panel could detach from the hub during the cutting operation and fall into the pipe.



SPARE PARTS

Smart Spider legs

The Smart Spider leg packages include 16 legs.

1000200059	Smart Hub Disc DN150-225
1000210059	Smart Hub Disc with Hole DN150-225
1390180001	DN150 Spare legs 16pcs/package
1390180002	DN200 Spare legs 16pcs/package
1390180003	DN225 Spare legs 16pcs/package
1390180004	DN150-225 Spare axle 8pcs/package
1390180005	Smart Spider Rubber Flex 4pcs/pkg
1300215130	Front Drill Head DN150 130mm
1300215175	Front Drill Head DN200 175mm
1300215200	Front Drill Head DN225 200mm
900000694	FDH Blade DN200 4pcs/package
900000716	FDH Blade DN225 4pcs/package

Please contact your reseller for more information.

SPARE PARTS — Smart Crusher drill head

1300218150	Smart Crusher Front Drill Head DN150 w/4 blades & 4 screws
1300218200	Smart Crusher Front Drill Head DN200 w/4 blades & 4 screws
1300218225	Smart Crusher Front Drill Head DN225 w/4 blades & 4 screws
900000663	Blade DN150 4pcs/package
900000709	Blade DN200 4pcs/package
900000710	Blade DN225 4pcs/package

SPARE PARTS — Other

1350000102	Picote Allen Bolt M8x30 "light"
1313002185	Shaft Connector 18 mm
9575034-1	Strain Relief Maxi Power+
1312021180020	Maxi Power+ spare shaft 20.5m
1312021180011	Maxi Power+ extension shaft 11m
93212520180SB	Sleeve for 18mm outer casing

MILLER

3570032016	MAXI MILLER POWER PLUS 18/18 400V
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TRAINING

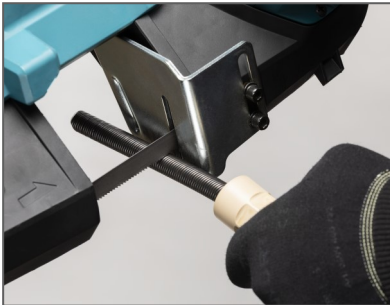
For information about product training and support contact Picote Solutions or your authorized Picote reseller.

PRACTICAL TIPS & SAFETY ADVICE

Here are some useful tips on how to get the most out of your Picote system. Always use the recommended tools for maintenance to avoid personal injury.



CUTTING THE FLEXIBLE SHAFT



Always inspect the flexible shaft before each use. If there are potential weak points or the shaft is damaged, cut off the damaged length using a hand saw.



SHAFT ROUNDER



The shaft rounder smooths the end of the flexible shaft, preventing the user from being cut by the otherwise sharp metal edge.



ATTACHING A SHAFT SOCKET



Feed the shaft through the socket to the end and **securely fasten**. The outer casing should reach all the way to the base of the shaft socket to protect the shaft.

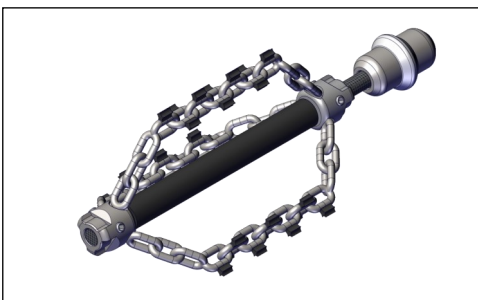
ADDING A VISUAL MARKER FOR SAFETY



Attach a visual marker (tape) to the outer casing of the flexible shaft. Place it around half a metre from the end point of the shaft. The mark will indicate the chain's location and prevent possible injuries when the Pipe Cutter is removed from the pipe, including injury by rotating parts.



CREATING LEADERS



You can extend the life of the flexible shaft and increase productivity on site by making individual leaders for the most commonly used tools. This way you easily and quickly switch between tooling.

WARRANTY POLICY AND PROCEDURE

Limited Warranty:

Picote warrants to the original End User that the Product purchased by such End User will operate in accordance with and substantially conform to their published specifications when shipped or otherwise delivered to the End User and for a period of one (1) year, except electric motors for which the warranty period shall be six (6) months, provided, however, that Picote does not warrant any claim or damage under this

Warranty if such claim or damage results from:

1. Consumable parts or normal wear and tear resulting from use of the Products,
2. Product overload or overheated motor,
3. Regular periodic maintenance of Products,
4. Misuse, neglect, or improper installation or maintenance of the Products, or use of Products not for their intended purpose,
5. Products that have been altered, modified, repaired, opened or tampered with by anyone other than Picote or an authorized Picote Service Centre, or unsuitable or unauthorized spare parts, accessories or third party products when using the Products or;
6. the use of the Products not in compliance with their respective Documentation, user manuals, safety and maintenance instructions, and any usage restrictions contained therein, or
7. accident, fire, power failure, power surge, or other hazard.

Otherwise, the Products are sold AS IS. End User is responsible for using the Products within their specifications and instructions as contained in the Documentation.

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